



## DRIVE SHAFT ADAPTER INSTALLATION

Use these instructions to adapt a hopper drive shaft to 1" diameter. Read and follow these instructions along with the standard instructions carefully before installing or using tarp system.

**NOTICE TO INSTALLER:** Even if familiar with hardware, read instructions prior to installation as improvements may be made without notice. Always handle components with care. If you have questions or problems, call customer service. When done, these instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read special instructions. Save these instructions for future reference.



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## PREPARATION

#### COMPONENTS

• Drive shaft adapter

#### TOOLS NEEDED

- Marking pen
- Tape measure
- Cutting tool
- Welder
- Protective eyewear

**NOTE:** For use on hopper drive shafts that are not 1" in diameter.

# 1: MARK LOCATIONS

A. Determine best location for motor assembly based on ability to mount stabilizing arm to a solid location.

# IMPORTANT: Motor assembly must be square on drive shaft.

B. Mark centerline on drive shaft where attaching motor assembly, then place two additional marks 5" each direction on shaft from original mark.



## 2: CUT DRIVE SHAFT

A. Cut 10" section between two outside marks from existing drive shaft.

# **IMPORTANT:** Do not cut more than 10" from existing drive shaft.



### **3: WELD DRIVE SHAFT ADAPTER**

A. Insert and center adapter into cut out section of existing drive shaft.

B. Weld both ends of adapter to drive shaft and let cool. Deburr as needed.

